

# HIGH-POWER RMS-PLUS Assembly and Operation Instructions

## READ THIS BEFORE YOU BEGIN:

• Study the illustrations and sequence of assembly. **THE SEQUENCE OF ASSEMBLY IS EXTREMELY IMPORTANT. READ ALL INSTRUCTIONS BEFORE USE. USE RMS™ MOTORS AND RELOAD KITS ONLY IN ACCORDANCE WITH ALL INSTRUCTIONS.** Review the parts list and become familiar with all parts before assembly. **IF ANY PARTS ARE MISSING OR DAMAGED, CONTACT RCS AT 1-435-865-7100 OR EMAIL AT [warranty@aerotech-rocketry.com](mailto:warranty@aerotech-rocketry.com).**

• **DO NOT USE ANY PARTS OF THE RMS™ SYSTEM THAT ARE DAMAGED IN ANY WAY.** If in doubt, contact RCS at the number above for assistance.

• **DO NOT MODIFY THE MOTOR IN ANY WAY.** Modification of the motor or the reload kit parts could result in motor failure, lead to the destruction of both your rocket and motor and may cause personal injury, death and/or property damage. Modification of the motor or reload kit in any way will invalidate your motor warranty.

• **USE ONLY AEROTECH™ RMS™ RELOAD KITS AND MOTOR PARTS TO REFURBISH YOUR RMS™ MOTOR.** The AeroTech/RCS reload kits have been designed specifically for use in your particular AeroTech/RCS RMS™ motor. Use of imitation components may destroy your motor, rocket and payload and will invalidate your motor warranty. Only use AeroTech/RCS RMS™ reload kits intended for your specific AeroTech/RCS RMS™ motor. **DO NOT INTERCHANGE PARTS!** Do not use AeroTech/RCS RMS™ reload kits or motor components for any other purpose than to refurbish an AeroTech/RCS RMS™ motor.

• **DO NOT REUSE ANY OF THE DISPOSABLE PARTS OF THE RMS™ RELOAD KIT.** This includes the liner, nozzle and o-rings. These components have been designed for one use only and must be discarded after firing. Reuse can result in motor failure during subsequent operation and will invalidate your motor warranty.

• Motors are hot after firing. Although the RMS™ operates at a lower temperature than most disposable motors, the higher thermal conductivity of the aluminum motor parts may make it seem otherwise. If necessary to handle a motor before it has cooled down, use a rag or similar article.

• Read and follow the safety code of the Tripoli Rocketry Association (TRA) and comply with all federal, state and local laws in all activities involving high power rockets.

**DO NOT OPEN RELOAD KIT UNTIL READY TO USE.**

## PARTS:

### RMS™ HARDWARE

29mm std. or enlarged aft closure	1
29/120 case (G77R)	1
29/180 case (H165R)	1
29mm std. or plugged forward closure	1

### RELOAD KIT

Nozzle (black plastic part)	1
Liner (1" O.D. paper tube)	1
Propellant grains	2 or 3
Aft o-ring (1/16" thick X 1" O.D.)	1
Forward o-ring (3/32" thick X 1" O.D.)	1
Forward & aft insulators (1" O.D. fiber washers)	2
Ejection charge cap (adhesive paper disk)	1
FirstFire™ igniter	1
Ejection charge container (red plastic cap)	1
RMS-Plus™ delay element (short solid part)	1
Delay insulator (13/16" O.D. tube)	1
Delay o-ring (3/32" thick X 13/16" O.D.)	1
Aft delay spacer (short colored paper ring)	1
Forward delay spacer (13/16" O.D. neoprene washer)	1

## ITEMS NEEDED FOR USE:

- Synco™ Super Lube™ or other grease
- Hobby knife or scissors
- Wet wipes or damp paper towels

**SAVE THE RELOAD KIT PLASTIC BAG FOR THE USED RELOAD PARTS. DISPOSE OF BAG AND PARTS PROPERLY.**

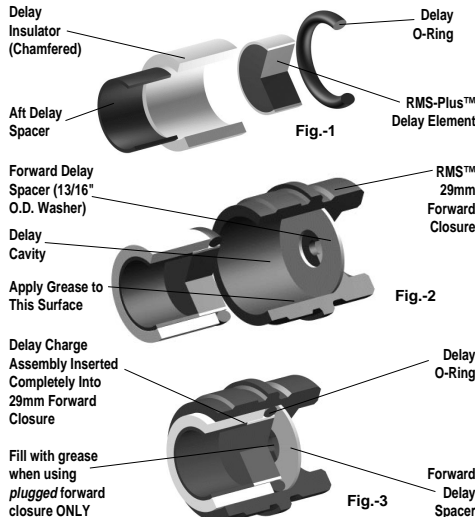
## Chapter 1. Forward Closure Assembly

1-1. Apply a light coat of Synco™ Super Lube™ or other grease to all threads and all 3 o-rings. This will facilitate assembly and prevents the threads from seizing.

1-2. **Fig.-1:** Chamfer both inner edges of the delay insulator with your fingernail. Assemble the RMS-Plus delay element, delay insulator, aft delay spacer and delay o-ring as shown. **NOTE:** It is **not** necessary to tape the delay element or delay insulator, the hot gas seal is provided by the delay o-ring alone.

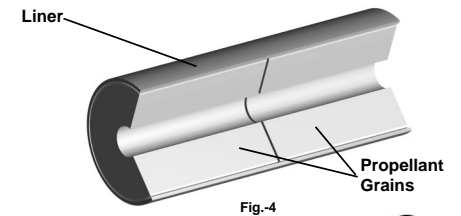
1-3. **Fig.-2:** Insert the forward delay spacer (13/16" O.D. neoprene washer) into the delay cavity until it is seated against the forward end of the cavity. Apply a **light film** of grease to the inner circumference of the delay cavity (but **not** the forward end of the cavity).

1-4. **Fig.-3:** Insert the delay charge assembly shown in Fig.-1 into the delay cavity, o-ring end first, until it is seated against the forward delay spacer. **NOTE:** When using a **plugged** forward closure **ONLY**, fill the opening in the forward delay spacer with grease prior to installing the delay charge assembly.

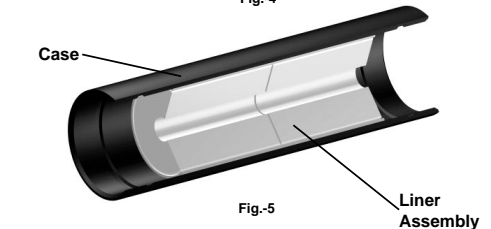


## Chapter 2. Case Assembly

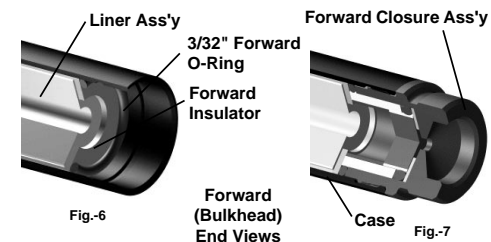
2-1. **Fig.-4:** Install the propellant grains into the liner. **NOTE:** Two grains are shown in all illustrations for clarity. RMS-29/120 motors use two (2) grains and RMS-29/180 motors use three (3) grains.



2-2. **Fig.-5:** Push the liner assembly into the motor case until it is approximately equally recessed from both ends of the case. **NOTE:** A light coat of grease on the outside surface of the liner will facilitate installation and casing cleanup after motor firing.



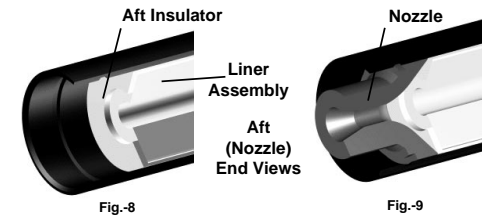
2-3. **Fig.-6:** Place the forward insulator (1" O.D. fiber washer) into one end of the case, seated against the liner assembly.



2-4. **Fig.-6:** Place the greased forward (**THICKER** 3/32" thick X 1" O.D.) o-ring into the forward insulator end of the case until it is seated against the forward insulator.

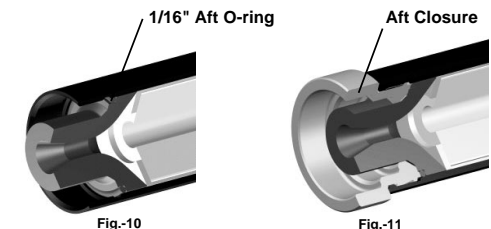
2-5. **Fig.-7:** With the motor case held in a horizontal position, thread the previously assembled forward closure assembly into the forward end of the motor case by hand until it is seated against the case.

2-6. **Fig.-8:** Place the aft insulator (1" O.D. fiber washer) into the aft (nozzle) end of the motor case, seated against the liner assembly.



2-7. **Fig.-9:** Insert the larger end of the nozzle into the aft end of the case and against the aft insulator.

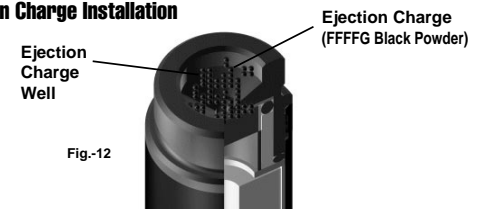
2-8. **Fig.-10:** Place the greased aft (**THINNER** 1/16" thick X 1" O.D.) o-ring into the aft end of the motor case, seated in the groove between the nozzle and the case.



2-9. **Fig.-11:** Thread the enlarged aft (gold) closure into the aft end of the motor case by hand until it is seated against the case. **NOTE:** There will be some resistance to threading in the closure during the last 1/32" to 1/16" of travel. It is normal if the grains rattle slightly in the liner after tightening.

## Chapter 3. Ejection Charge Installation

3-1. **Fig.-12:** Thoroughly clean the outside of the motor of any grease or other residue. Open the ejection charge container (5/8" O.D. red plastic cap) and dispense enough ejection charge into the ejection charge well of the forward closure to fill the well approximately 3/4 full. **NOTE:** For 4" and larger diameter rockets, fill the well **completely**.



### Chapter 3. Ejection Charge Installation (Cont'd)

- 3-2. Fig.-13: Apply the ejection charge cap (adhesive paper disk) to the center of the end of the forward closure. With the motor held in a **NOZZLE DOWN** position, gently shake the motor to settle the ejection charge into the cavity above the delay element.

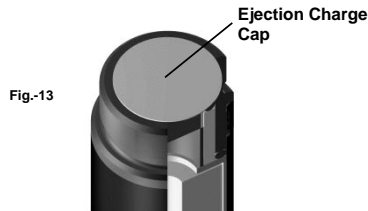
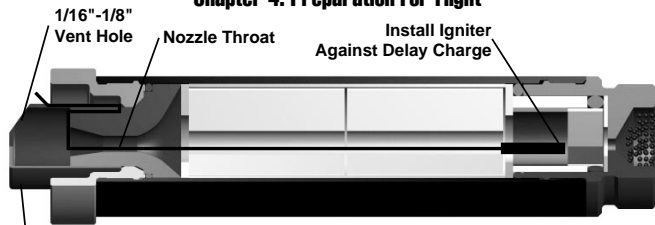


Fig.-13

### Chapter 4. Preparation For Flight



Nozzle Cap Igniter Holder

Fig.-14

- 4-1. Fig.-14: Using a hobby knife, cut a corner off the red nozzle cap (empty ejection charge container) to create a small (1/16"-1/8") vent hole. Set the nozzle cap aside.
- 4-2. Fig.-14: Insert the coated end of the FirstFire™ or other igniter through the nozzle throat until it stops against the delay element or forward insulator.
- 4-3. Push the vented nozzle cap igniter holder over the igniter lead(s) and nozzle until it stops.
- 4-4. Install the motor into the rocket's motor mount tube. Ensure that the motor is securely retained in the rocket by using positive mechanical means to prevent it from being ejected at the time of ejection charge firing.
- 4-5. Prepare the rocket's recovery system and then launch the rocket in accordance with the Tripoli Rocketry Association (TRA) Safety Code and National Fire Protection Association (NFPA) Code 1127.

### Chapter 5. Post-Recovery Cleanup

**NOTE:** Perform motor clean-up as soon as possible after motor firing. Propellant and delay residues become difficult to remove after 24 hours and can lead to corrosion of the metal parts. Place the spent motor components in the reload kit plastic bag and dispose of properly.

- 5-1. After the motor has cooled down, remove the forward and aft closures.
- 5-2. Remove the delay insulator, delay o-ring and forward delay spacer (neoprene washer) from the forward closure and discard. Remove and discard the nozzle and the forward and aft o-rings. Using wet wipes or damp paper towels, remove all delay and propellant residue from the closures. **WARNING: FAILURE TO COMPLETELY REMOVE DELAY RESIDUE FROM THE INSIDE OF THE FORWARD CLOSURE CAN LEAD TO GAS LEAKAGE ON A SUBSEQUENT FLIGHT AND DAMAGE TO YOUR RMS MOTOR FORWARD CLOSURE AND ROCKET VEHICLE.**
- 5-3. Remove the liner from the casing by pushing on either end. Discard the liner and the forward and aft insulators. Using wet wipes or damp paper towels, wipe the inside of the casing to remove all propellant residue.

AeroTech Division  
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Cedar City, UT 84720  
www.aerotech-rocketry.com

- 5-4. Apply a light coat of grease to all threads and the inside of the motor case. Reassemble metal parts and store motor in a dry place.

### Chapter 6. First Aid

For a minor burn, apply a burn ointment. For a severe burn, immerse the burned area in ice water at once and see a physician as quickly as possible. In the unlikely event of oral ingestion of the propellant, induce vomiting and see a physician as quickly as possible. The AeroTech/RCS composite propellant consists primarily of ammonium perchlorate and a rubber-like plastic elastomer.

### Chapter 7. Disposal

Damaged or defective reload kits should be returned to RCS.

### Chapter 8. Fire Safety


Tests show that the pyrotechnic components of RMS™ reload kits will not explode in fires and normally will not ignite unless subjected to direct flame and then will burn slowly. Use water to fight any fires in which AeroTech/RCS RMS™ reload kit pyrotechnic components may become involved: Direct the water at the AeroTech/RCS RMS™ reload kit pyrotechnic components to keep them below their 550 deg. F autoignition temperature. Foam and carbon dioxide fire extinguishers will NOT extinguish burning propellants of the type used in RMS™ reload kit pyrotechnic components. Keep reload kit pyrotechnic components away from flames, sources of heat and flammable materials.

### Disclaimer and Warranty

**NOTICE:** As we cannot control the storage and use of our products, once sold we cannot assume any responsibility for product storage, transportation or usage. RCS shall not be held responsible for any personal injury or property damage resulting from the handling, storage or use of our product. The buyer assumes all risks and liabilities therefrom and accepts and uses AeroTech/RCS products on these conditions. No warranty either expressed or implied is made regarding AeroTech/RCS products, except for replacement or repair, at RCS's option, of those products which are proven to be defective in manufacture within one year from the date of original purchase. For repair or replacement under this warranty, please contact RCS. Proof of purchase will be required. Note: Your state may provide additional rights not covered by this warranty.

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# HIGH-POWER RMS™

## Reloadable Motor System

**DO NOT OPEN RELOAD KIT UNTIL READY TO USE**

With  **Advanced Delay Sealing System**

# RMS™ 29/120-180 REDLINE™

**THIS PACKAGE CONTAINS ONE RMS-PLUS™ RELOAD KIT:**

**G77R-M** (29/120)       **H165R-M** (29/180)

**NOTE: MEDIUM DELAY CHARGE COMPONENTS INCLUDED.** For other delay times, use one of the appropriate AeroTech Reload Delay Kits (RDK's) for the delay time desired. Please refer to the RDK cross-reference list on back of the reload kit header card for proper RDK selection.

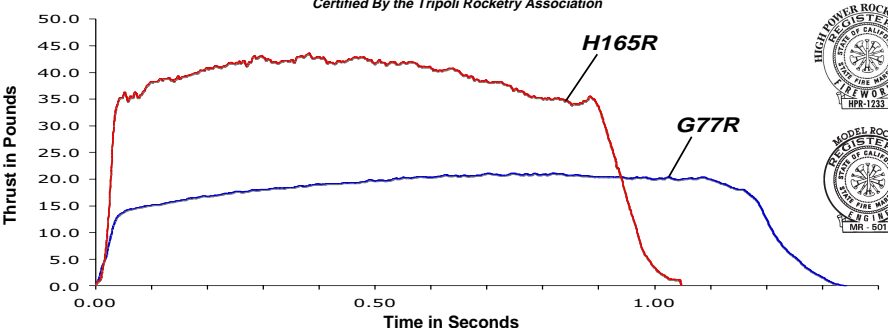
R =Redline™      Short = approx. 6 sec, Medium = approx. 10 sec., Long = approx. 14 sec.



The reload kit shown above is **ONLY** for use in AeroTech/RCS RMS-29 high-power motors.

**NOTE: SALE TO PERSONS UNDER 18 YEARS OF AGE PROHIBITED BY FEDERAL LAW. WARNING-FLAMMABLE: Read Instructions Before Use. KEEP OUT OF REACH OF CHILDREN. 'H' AND LARGER MOTORS FOR USE ONLY BY CERTIFIED HIGH-POWER USERS 18 YEARS OF AGE OR OLDER. DO NOT SMOKE when loading these motors or use in the vicinity of open flames.**

### Typical Time-Thrust Curves:

Certified By the Tripoli Rocketry Association



### RMS-29/120-180 REDLINE RELOAD KIT DATA

Hardware Desig.	Performance Desig.	Total Impulse (Max.)	Propellant Wt.	Loaded Motor Wt.
RMS™-29/120	<b>G77R</b>	105 N-sec	55.4 g (0.122 lb)	155 g (0.341 lb)
RMS™-29/180	<b>H165R</b>	170 N-sec	83.1 g (0.183 lb)	205 g (0.452 lb)

### RMS-29/120-180 HARDWARE DATA

Hardware Designation	Motor Diameter	Motor Length	Hardware Weight	Reload Used
<b>RMS™-29/120</b>	1.125" (29mm)	5.90"	64.1 g (0.141 lb)	G77R
<b>RMS™-29/180</b>	1.125" (29mm)	7.66"	84.7 g (0.187 lb)	H165R

**NOTE:** Total impulse shown is optimum. Motor lengths are measured from end of aft closure to end of forward closure.