DO NOT MODIFY THE MOTOR IN ANY WAY. Modification of the motor or the reload kit parts could result in motor failure, lead to the destruction of both your rocket and motor and may cause personal injury, death and or property damage. Modification of the motor or reload kit in any way will invalidate your motor warranty.

DO NOT USE ANY PARTS OF THE RMS™ SYSTEM THAT ARE DAMAGED IN ANY WAY. If in doubt, contact RCS at the number above for assistance.

DO NOT OPEN RELOAD KIT UNTIL READY TO USE.

READ ALL INSTRUCTIONS IF ANY PARTS ARE MISSING OR DAMAGED, CONTACT RCS AT 1-435-865-7100 OR EMAIL AT warranty@aerotech-rocketry.com. Missing or damaged parts may destroy your motor, ASSEMBLY IS EXTREMELY IMPORTANT.

DO NOT MODIFY THE MOTOR IN ANY WAY. Modification of the motor or the reload kit parts could result in motor failure, lead to the destruction of both your rocket and motor and may cause personal injury, death and or property damage. Modification of the motor or reload kit in any way will invalidate your motor warranty.

USE ONLY AEROTECH™ RMS™ RELOAD KITS AND MOTOR PARTS TO REFURBISH YOUR RMS™ MOTOR. The AeroTechRCS reload kits have been designed specifically for use in your particular AeroTechRCS RMS™ motor. Use of imitation components may destroy your motor, rocket and payload and will invalidate your motor warranty. Only use AeroTechRCS RMS™ reload kits intended for your specific AeroTechRCS RMS™ motor. DO NOT INTERCHANGE PARTS! Do not use AeroTechRCS RMS™ reload kits or motor components for any other purpose than to refurbish an AeroTechRCS RMS™ motor.

DO NOT REUSE ANY OF THE DISPOSABLE PARTS OF THE RMS™ RELOAD KIT. This includes the liner, nozzle and o-rings. These components have been designed for one use only and must be discarded after firing. Reuse can result in motor failure during subsequent operation and will invalidate your motor warranty.

Read and follow the safety code of the Tripoli Rocketry Association (TRA) and comply with all federal, state and local laws in all activities involving high power rockets.

Chapter 2. Case Assembly

1-1. Apply a light coat of Synco™ Super Lube™ or other grease to all threads and all o-rings. This will facilitate assembly and prevents the threads from seizing.

1-2. Fig-1: Chamfer both inner edges of the delay charge insulator with your fingernail. Assemble the RMS-Plus delay charge element, delay charge insulator, aft delay charge spacer and delay charge o-ring as shown. NOTE: It is not necessary to tape the delay charge element or insulator, the hot gas seal is provided by the delay charge o-ring alone.

1-3. Fig-2: Insert the forward delay charge spacer (1-1/8” O.D. neoprene washer) into the delay charge cavity until it is seated against the forward end of the cavity. Apply a light film of grease to the inner circumference of the delay charge cavity (but not the forward end of the cavity).

1-4. Fig-3: Insert the delay charge assembly shown in Fig-1 into the smoke charge cavity, o-ring end first, until it is seated against the forward smoke charge spacer. NOTES: When using a plugged forward closure ONLY, fill the opening in the forward delay charge spacer with grease prior to installing the delay charge assembly, and install the delay charge components in this order: Forward delay charge spacer, delay charge o-ring, delay charge element, delay charge insulator and aft delay charge spacer.

2-1. Fig-4: Using a hobby knife or similar tool, remove the burr (rough, raised edge) from both inside ends of the liner tube. Insert the nozzle into one end of the liner tube until the nozzle flange is seated against the liner.

2-2. Fig-5: Push the liner assembly, open end first, into the motor case until the nozzle protrudes from the case about 1-1/4”. NOTE: A light coat of grease on the outside surface of the liner will facilitate installation and casing cleanup after motor firing.

2-3. Fig-6: Place the greased aft (1/8” thick X 2” O.D.) o-ring into the groove in the nozzle insert.

2-4. Fig-7: Install the propellant grains into the liner. NOTE: Only two grains are shown in some illustrations for simplicity. RMS-54/1706 motors use four (4) grains.

2-5. Fig-8: Place the greased forward seal disk (1/16” thick X 1-7/8” O.D.) o-ring into the groove in the forward seal disk.

2-6. Fig-9: Insert the smaller (o-ring) end of the seal disk into the open end of the liner tube until the seal disk flange is seated against the end of the liner.

2-7. Fig-10: Place the greased forward seal disk (1/16” thick X 1-7/8” O.D.) o-ring into the case, seated against the forward seal disk.

2-8. Fig-11: With the motor case held in a horizontal position, thread the completed forward closure assembly into the open end of the motor case by hand until it is seated against the case.

2-9. Finish tightening the aft closure by hand until it is seated against the case. NOTE: There will be some resistance to threading in the closure during the last 1/32” to 1/16” of travel. It is normal if a slight gap remains between the closure and the case after tightening and the grains rattle slightly inside the liner.
Chapter 3. Preparation For Flight

3-1. Fig.-12: Insert the coated end of a FirstFire™, Firestar™ or other igniter through the nozzle throat until it stops against the delay charge element.

3-2. Secure the igniter to the nozzle with a piece of masking tape.

3-3. Install the motor into the rocket's motor mount tube. Ensure that the motor is securely retained in the rocket by using positive mechanical means to prevent it from being ejected during recovery system deployment.

3-4. Prepare the rocket's recovery system and then launch the rocket in accordance with the Tripoli Rocketry Association (TRA) Safety Code and National Fire Protection Association (NFPA) Code 1127.

Chapter 4. Post-Recovery Cleanup

NOTE: Perform motor clean-up as soon as possible after motor firing. Propellant and delay charge residues become difficult to remove after 24 hours and can lead to corrosion of the metal parts. Place the spent motor components in the reload kit plastic bag and dispose of properly.

4-1. After the motor has cooled down, unthread and remove the forward and aft closures.

4-2. Remove the delay charge assembly components from the forward closure and discard. Using wet wipes or damp paper towels, remove all smoke charge and propellant residue from the closures. WARNING: FAILURE TO COMPLETELY REMOVE DELAY CHARGE RESIDUE FROM THE INSIDE OF THE FORWARD CLOSURE CAN LEAD TO GAS LEAKAGE ON A SUBSEQUENT FLIGHT AND DAMAGE TO YOUR RMS MOTOR FORWARD CLOSURE AND ROCKET VEHICLE. NOTE: Use of a plugged forward closure will eliminate the possibility of this failure mode.

4-3. Remove the liner from the casing by pushing on either end. Remove the forward seal ring from the liner. Discard the liner, nozzle and forward seal ring o-ring ONLY. Using wet wipes or damp paper towels, wipe the inside of the casing and the forward seal ring to remove all propellant residue. DO NOT discard the forward seal ring!

4-4. Apply a light coat of grease to all threads and the inside of the motor case. Reassemble metal parts and store motor in a dry place.

Chapter 5. First Aid

WARNING: DO NOT BREATHE EXHAUST FUMES! For a minor burn, apply a burn ointment. For a severe burn, immerse the burned area in ice water at once and see a physician as quickly as possible. In the unlikely event of oral ingestion of the propellant, induce vomiting and see a physician as quickly as possible. The AeroTech/RCS composite propellant consists primarily of Ammonium Perchlorate and a rubber-like plastic elastomer.

Chapter 6. Disposal

Damaged or defective reload kits should be returned to RCS.

Chapter 7. Fire Safety

Tests show that the pyrotechnic components of RMS™ reload kits will not explode in fires and normally will not ignite unless subjected to direct flame and then will burn slowly. Use water to fight any fires in which AeroTech RMS™ reload kit pyrotechnic components may become involved: Direct the water at the AeroTech RMS™ reload kit pyrotechnic components to keep them below their 550 deg. F autoignition temperature. Foam and carbon dioxide fire extinguishers will NOT extinguish burning propellants of the type used in RMS™ reload kit pyrotechnic components. Keep reload kit pyrotechnic components away from flames, sources of heat and flammable materials.

Disclaimer and Warranty

NOTE: As we cannot control the storage and use of our products, once sold we cannot assume any responsibility for product storage, transportation or usage. RCS shall not be held responsible for any personal injury or property damage resulting from the handling, storage or use of our product. The buyer assumes all risks and liabilities therefrom and accepts and uses AeroTech/RCS products on these conditions. No warranty either expressed or implied is made regarding AeroTech/RCS products, except for replacement or repair, at RCS's option, of those products which are proven to be defective in manufacture within one year from the date of original purchase. For repair or replacement under this warranty, please contact RCS. Proof of purchase will be required. Note: Your state may provide additional rights not covered by this warranty.