Chapter 1. Forward Closure Assembly

1-1. Apply a light coat of Synco™ Super Lube™ or other grease to all threads and all o-rings. This will facilitate assembly and prevent the threads from seizing.

1-2. Fig.-1: Chamfer both inner edges of the smoke charge insulator with your fingernail. Assemble the RMS-Plus smoke charge element, smoke charge insulator, aft smoke charge spacer and smoke charge O-ring as shown. NOTE: It is not necessary to tape the smoke charge element or insulator, the hot gas seal is provided by the smoke charge O-ring alone.

1-3. Fig.-2: Insert the forward smoke charge spacer (1-1/8” O.D. neoprene washer) into the smoke charge cavity until it is seated against the forward end of the cavity. Apply a light film of grease to the inner circumference of the smoke charge cavity (but not the forward end of the cavity).

1-4. Fig.-3: Insert the smoke charge assembly shown in Fig.-1 into the smoke charge cavity, O-ring first, until it is seated against the forward smoke charge spacer. NOTES: When using a plugged forward closure ONLY, fill the opening in the forward smoke charge spacer with grease prior to installing the smoke charge assembly, and install the smoke charge components in this order: Forward smoke charge spacer, smoke charge O-ring, smoke charge element, smoke charge insulator and aft smoke charge spacer.

2-1. Fig.-4: Using a hobby knife or similar tool, remove any burr (rough, raised edge) from both inside ends of the liner tube. Insert the nozzle into one end of the liner tube until the nozzle flange is seated against the liner.

2-2. Fig.-5: Push the liner assembly, open end first, into the motor case until the nozzle protrudes from the case about 1-1/4”. NOTE: A light coat of grease on the outside surface of the liner will facilitate installation and casing cleanup after motor firing.

2-3. Fig.-6: Place the greased aft (1/8” thick X 2” O.D.) o-ring into the groove in the nozzle insert.

2-4. Fig.-7: Install the propellant grain into the paper liner. This will facilitate the installation of the phenolic liner, with the chamfered end of the propellant grain facing the nozzle.

2-5. Fig.-8: Place the greased forward seal disk (1/16” thick X 1-7/8” O.D.) o-ring into the groove in the forward seal disk.

2-6. Fig.-9: Insert the smaller (o-ring) end of the seal disk into the open end of the liner tube until the seal disk flange is seated against the end of the liner.

2-7. Fig.-10: Place the greased forward (1/8” thick X 2” O.D.) o-ring into the case, seated against the forward seal disk.

2-8. Fig.-11: With the motor case held in a horizontal position, thread the completed forward closure assembly into the open end of the motor case by hand until it is seated against the case.

2-9. Finish tightening the aft closure by hand until it is seated against the case. NOTE: There will be some resistance to threading in the closure during the last 1/32” to 1/16” of travel. If normal it a slight gap remains between the closure and the case after tightening and the grain rattles slightly inside the liner.
**Chapter 3. Preparation For Flight**

- Fig.-12: Insert the coated end of a FirstFire™, Firestar™ or other igniter through the nozzle throat and into the offset core until it stops against the forward seal disk.

- Secure the igniter to the nozzle with a piece of masking tape.

- Install the motor into the rocket's motor mount tube. Ensure that the motor is securely retained in the rocket by using positive mechanical means to prevent it from being ejected during recovery system deployment.

- Prepare the rocket’s recovery system and then launch the rocket in accordance with the Tripoli Rocketry Association (TRA) Safety Code and National Fire Protection Association (NFPA) Code 1127.

**Chapter 4. Post-Recovery Cleanup**

**NOTE:** Perform motor clean-up as soon as possible after motor firing. Propellant and smoke charge residues become difficult to remove after 24 hours and can lead to corrosion of the metal parts. Place the spent motor components in the reload kit plastic bag and dispose of properly.

- After the motor has cooled down, unthread and remove the forward and aft closures.

- Remove the smoke charge assembly components from the forward closure and discard. Using wet wipes or damp paper towels, remove all smoke charge and propellant residue from the closures. **WARNING - FAILURE TO COMPLETELY REMOVE SMOKE CHARGE RESIDUE FROM THE INSIDE OF THE FORWARD CLOSURE CAN LEAD TO GAS LEAKAGE ON A SUBSEQUENT FLIGHT AND DAMAGE TO YOUR RMS MOTOR FORWARD CLOSURE AND ROCKET VEHICLE.**

- Use a plugged forward closure will...will not explode in fires and normally will not ignite unless subjected to direct flame and then will burn slowly. Use water to fight any fires in which AeroTech RMS™ reload kit pyrotechnic components may become involved. Direct the water at the AeroTech RMS™ reload kit pyrotechnic components to keep them below their 550 deg. F autoignition temperature. Foam and carbon dioxide fire extinguishers will NOT extinguish burning propellants of the type used in RMS™ reload kit pyrotechnic components. Keep reload kit pyrotechnic components away from flames, sources of heat and flammable materials.

**Chapter 5. First Aid**

- For a minor burn, apply a burn ointment. For a severe burn, immerse the burned area in ice water at once and see a physician as quickly as possible. In the unlikely event of oral ingestion of the propellant, induce vomiting and see a physician as quickly as possible. The AeroTech/RCS composite propellant consists primarily of ammonium perchlorate and a rubber-like plastic elastomer.

**Chapter 6. Disposal**

- Damaged or defective reload kits should be returned to RCS.

**Chapter 7. Fire Safety**

Tests show that the pyrotechnic components of RMS™ reload kits will not explode in fires and normally will not ignite unless subjected to direct flame and then will burn slowly. Use water to fight any fires in which AeroTech RMS™ reload kit pyrotechnic components may become involved. Direct the water at the AeroTech RMS™ reload kit pyrotechnic components to keep them below their 550 deg. F autoignition temperature. Foam and carbon dioxide fire extinguishers will NOT extinguish burning propellants of the type used in RMS™ reload kit pyrotechnic components. Keep reload kit pyrotechnic components away from flames, sources of heat and flammable materials.

**Disclaimer and Warranty**

**NOTE:** As we cannot control the storage and use of our products, once sold we cannot assume any responsibility for protection. If you are in doubt as to the proper use of a product, contact the AeroTech/RCS distributor nearest you. Our warranty on this product is hereby limited to the repair or replacement of any product which can be proven to be defective in manufacture within one year from the date of original purchase. In the event of replacement under this warranty, please contact RCS. Proof of purchase will be required. Note: Your state may provide additional rights not covered by this warranty.

**K270W-P RELOAD KIT DATA**

<table>
<thead>
<tr>
<th>Hardware Designation</th>
<th>Performance Designation</th>
<th>Total Impulse (Typical)</th>
<th>Propellant Weight</th>
<th>Loaded Motor Weight</th>
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<tbody>
<tr>
<td>RMS™-54/2560</td>
<td>K270W-P</td>
<td>2020 N-sec</td>
<td>1162 g (2.56 lb)</td>
<td>2083 g (4.59 lb)</td>
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</table>

**NOTE:** Total impulse shown is optimum.

**RMS™ 54/2560 HARDWARE DATA**

<table>
<thead>
<tr>
<th>Hardware Designation</th>
<th>Motor Diameter</th>
<th>Motor Length</th>
<th>Hardware Weight</th>
<th>Reload Used</th>
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</thead>
<tbody>
<tr>
<td>RMS™-54/2560</td>
<td>2.125&quot; (54mm)</td>
<td>22.8&quot;</td>
<td>519 g (1.14 lb)</td>
<td>K270W-P</td>
</tr>
</tbody>
</table>

**NOTE:** Motor lengths are measured from end of aft closure to end of forward closure.

**NOTE:** SALE TO PERSONS UNDER 21 YEARS OF AGE PROHIBITED BY FEDERAL LAW. **WARNING - FLAMMABLE:** Read Instructions Before Use. KEEP OUT OF REACH OF CHILDREN. FOR USE ONLY BY CERTIFIED HIGH-POWER USERS 21 YEARS OF AGE OR OLDER. DO NOT SMOKE when loading these motors or use in the vicinity of open flames.