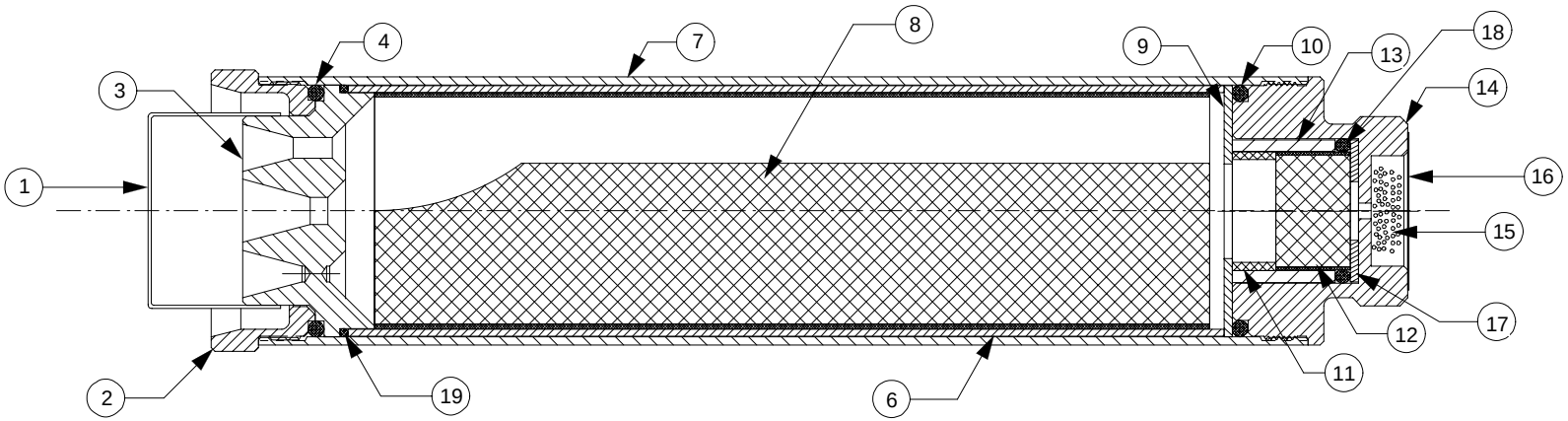
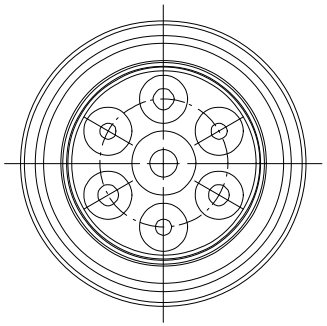
NOTES:

1. MOTOR ASSEMBLY SHOWN WITH SPECIFIED MOTOR HARDWARE & RELOAD KIT.

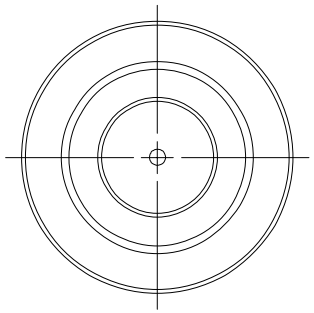
REVISIONS

EFFECTIVITY	REV	DESCRIPTION	DATE	APPROVED
FUTURE	A	FIRST RELEASE ISSUE	11 / 12 / 99	
FUTURE	B	RMS-PLUS™ DELAY SYSTEM	01 / 10 / 02	





VIEW AFT CLOSURE



VIEW FORWARD CLOSURE

QTY	PART NUMBER	DESCRIPTION	ITEM
1	00032	LINER O-RING (2" O.D. X 1/16") 032	19
1	00002	DELAY O-RING (1.17" O.D. X .123")	18
1	03355	FWD DELAY SPACER (1-1/8" O.D. X .062")	17
1	05604	EJECTION CHARGE CAP (1-1/4")	16
1	03700	EJECTION CHARGE (USER SUPPLIED)	15
1	54FCC	FORWARD CLOSURE (REGULAR)	14
1	03356	DELAY INSULATOR (1.13" O.D. X .815")	13
1	03906	DELAY GRAIN(.933"O.D.X .593")	12
1	03956	AFT DELAY SPACER (.94" O.D. X .345")	11
1	00224	FORWARD O-RING (2" O.D. X 1/8") 224	10
1	05406	FORWARD INSULATOR (1.99" O.D. X 1/16")	9
1	03608	PROPELLANT GRAINS (1.870" O.D. X 6.625")	8
1	5485C	CASE	7
1	03000-2	PHENOLIC LINER (1.99" O.D. X 6.950")	6
NA		INNER LINER	5
1	00224	AFT O-RING (2" O.D. X 1/8") 224	4
1	01700-2	NOZZLE (54MM MEDUSA)1X .213"/3X.161"	3
1	54ACC	AFT CLOSURE	2
1	04112	NOZZLE CAP (1.5" I.D.)	1

LIST OF MATERIAL

SUPPLIER DATA	RELOAD KIT IDENTIFICATION	
AEROTECH INC.	10180S	J180T-S RMS PLUS
	RDK-24 PLUS	RELOAD DELAY KIT (SHORT)
	PART NUMBER	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.XX +/- .010	.XXX +/- .005	ANGLES +/- 2 deg.

MATERIAL

NOTED

FINISH

CONTRACT NUMBER

AEROTECH® CONSUMER AEROSPACE
2113 W. 850 N. Street
Cedar City, Utah 84720
(435) 865-7100 (Ph)
(435) 865-7120 (Fax)

PREP	B. ROSENFIELD	8 / 99
CHKR		
APVD		
APVD		

HP 54/852 MOTOR WITH J180T-S RMS- PLUS™ RELOAD KIT

SIZE A | NUMBER **ASSY DWG**

SCALE 1 / 1.5 | SHEET 1 OF 1