Before You Begin
• Do not modify the motor in any way.
• If any parts are missing or damaged, call AeroTech at 435-865-7100.
• Use only AeroTech RMS reload kits to refinish an RMS motor.
• Do not interchange parts from different reload kits.
• Do not reuse any parts of the RMS reload kit.
• Save the reload kit plastic bag for the used reload kit parts. Dispose of bag and parts properly.

Hardware and Supplies Required
RMS 54mm aft closure
RMS 54/1706 case
54mm forward seal disk
54mm standard forward closure
- or -
54mm reload adapter system (also refer to RAS instructions)
Sync™ Super Lube™ or other grease
Hobby knife
Wet wipes or damp paper towels

Preparation for Flight
1. Insert the coated end of a FirstFire™, Firestar™ or other initiator through the nozzle throat until it stops against the smoke charge grain.
2. Secure the initiator to the nozzle with a piece of masking tape.
3. Install the motor into the rocket’s motor mount tube. Ensure that the motor is securely retained in the rocket by using positive mechanical means to prevent it from being ejected during recovery system deployment.
4. Prepare the rocket’s recovery system and then launch the rocket in accordance with the Tripoli Rocketry Association (TRA) Safety Code and National Fire Protection Association (NFPA) Code 1127.

Post-Recovery Cleanup (cont’d)
3. Remove and discard the forward and aft o-rings from the motor case. Remove the liner, forward seal disk and nozzle from the casing by pushing on the nozzle end. Remove the forward seal disk from the liner, and remove and discard the forward seal disk o-ring. DO NOT DISCARD THE FORWARD SEAL DISK! Discard the nozzle and liner. Using wet wipes or damp paper towels, wipe the inside of the casing and the forward seal disk to remove all propellant residue.
4. Apply a light coat of grease to all threads and the inside of the motor case. Reassemble metal parts and store motor in a dry place.

First Aid
For a minor burn, apply a burn ointment. For a severe burn, immerse the burned area in ice water at once and see a physician as quickly as possible. In the unlikely event of oral ingestion of the propellant, induce vomiting and see a physician as quickly as possible. Metalstorm composite propellant consists primarily of Ammonium perchlorate and a rubber-like plastic elastomer.

Disposal
Damaged or defective reload kits should be returned to RCS.

Fire Safety
Tests show that the pyrotechnic components of RMS™ reload kits will not explode in fires and normally will not ignite unless subjected to direct flame and then will burn slowly. Use water to fight any fires in which AeroTech RMS™ reload kit pyrotechnic components may become involved: Direct the water at the AeroTech RMS™ reload kit pyrotechnic components to keep them below their 550 deg. F autoignition temperature. Foam and carbon dioxide fire extinguishers will NOT extinguish burning propellants of the type used in RMS™ reload kit pyrotechnic components. Keep reload kit pyrotechnic components away from flames, sources of heat and flammable materials.

Disclaimer and Warranty
NOTE: Perform motor clean-up as soon as possible after motor firing. Propellant and smoke charge residues become difficult to remove after 24 hours and can lead to corrosion of the metal parts. Place the spent motor components in the reload kit plastic bag and dispose of properly.
1. After the motor has cooled down, unthread and remove the forward and aft closures.
2. Remove the delay charge assembly components from the forward closure and discard. Using wet wipes or damp paper towels, remove all delay charge and propellant residue from the closures.

WARNING-FLAMMABLE: Read Instructions Before Use. Use RMS reload kits only in accordance with instructions. Sale to persons under 18 years of age prohibited by federal law. For use only by certified users 18 years of age or older. Ignite by electrical means only. Do not smoke when loading RMS motors or use in the vicinity of open flames. CAUTION: Keep out of reach of children. Produces showers of hot sparks. Clear launch area of all combustible material for at least a 113 foot diameter radius around launcher. Follow NAR & TRA safety codes at all times. Motor hot after firing.

Do not open reload kit until ready to use.

HIGH-POWER RMS™
Reloadable Motor System™

K456DM-14A Rocket Motor Reload Kit For RMS-54/1706 Motor Hardware Metalstorm DM™ Composite Propellant

To adjust time delay, use AeroTech Reload Delay Kits (RDVs) or drill delay 1/32” per second of adjustment using twist drill or optional AeroTech RMS 54mm Delay Drilling Tool (RDDT54, P/N T082510-2). Drilled end faces propellant.

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Do not open reload kit until ready to use.
Assembly Instructions (numbers refer to item numbers on drawing):

1. Lightly grease o-ring (4, 9, 18). Apply threads (5) and delay groove delay o-ring (6) into forward closure (13) (but not the forward end of cavity).
2. Assemble delay grain (11) to delay o-ring (10). Delay assembly into forward closure (13) (1). Then push pin step 2 delay assembly into forward closure (13) (1) (2) (delay o-ring (10) and delay groove delay o-ring (6)).
3. Insert forward delay assembly (16) into forward closure (13), then push pins step 2 delay assembly into forward closure (13) (1) (2) (delay o-ring (10) and delay groove delay o-ring (6)).
4. Install forward o-ring (9) into forward closure (13) and forward closure (13) (2) (delay o-ring (10) and delay groove delay o-ring (6)).
5. Insert propellant grain (7) into line (5). Then press line assembly into case (6) until recessed equally from ends of case.
6. Install forward o-ring (9) into forward closure (13) and forward closure (13) (2) (delay o-ring (10) and delay groove delay o-ring (6)).

7. Thread forward closure (13) into the (forward) and of case (6) with the forward o-ring (9) until seated. Thread forward closure (13) into the (forward) and of case (6) with the forward o-ring (9) until seated.
8. Assemble nozzle (4), delay o-ring (9), and closure (2) into closure (13) and forward closure (13) (2) (delay o-ring (10) and delay groove delay o-ring (6)).
9. Dispense o-ring charge (14) into forward closure (13) and case (6) and seal end with o-ring charge cap (15).

NOTE: The drawing shown below is a generic representation of the actual motor. Actual length of number and size of propellant grains and length of propellant may be different for a detailed motor. K456DM-14A Assembly Drawing of this motor please visit AeroTech's website at www.aerotech-rocketry.com