STRONG ARM Kit
Your kit now includes a new improved screw-on motor retainer. Please follow these instructions.

STEP 1.
The following parts are NO LONGER included in this kit:
- Thrust Ring (14010),
- Thrust Ring Flange (14011)
- Motor Hook (19001)
- Motor Adapter Tube (12421)
- Adaptor Rings (2) (14001)

STEP 2.
Disregard the following Steps in the instructions:
- MOTOR ADAPTOR – Disregard Step 1 and Step 2.
- MOTOR TUBE ASSEMBLY – Disregard Step 1, Step 2, Step 4.

REVISED LOCATION GUIDE

Use the LOCATION GUIDE above to make pencil marks along the motor tube line for location of the FIN-LOK rings per STEP 3. The new marks will move the motor tube rearward so that it is flush with the end of the body tube.

Follow Step 1 of FIN-LOK ASSEMBLY using new location marks as above.

STEP 3.
Follow the instructions included with your 29mm motor retainer to install it on end of motor tube AFTER completing installation of the Rear Centering Ring in STEP 1 of FINAL ASSEMBLY AND FINISHING.