DO NOT OPEN RELOAD KIT UNTIL READY TO USE.

PARTS:

**RMS™ HARDWARE**

- 54mm aft closure
- 54/2560 case
- 54mm forward seal disk
- 5mm forward closure
- RAM-Plus™ smoke charge element
- Nozzle (black plastic part)
- Phenolic liner (2" O.D. black plastic tube)
- Inner liner, aft grain (short paper tube)
- Aft propellant grains (large core)
- Forward propellant grains (small core)
- Fwd & aft o-rings (1/8" thick X 2" O.D.)
- Smoke charge insulator (1"-18" O.D. paper tube)
- Forward smoke charge spacer (1/16" thick X 1-1/8" O.D.)
- Forward delay spacer (1-1/8" O.D. neoprene washer)

**RELOAD KIT**

- Hobby knife
- Synco™ Super Lube™ or other grease
- First/Fire or other igniter
- Wet wipes or damp paper towels

**ITEMS NEEDED FOR USE:**

- AeroTech/RCS RMS™ reload kit and motor components for any other purpose than to refurbish an AeroTech/RCS RMS™ motor.
- Motors are hot after firing. Although the RMS™ operates at a lower temperature than most disposable motors, the higher thermal conductivity of the aluminum motor parts may make it seem otherwise. If necessary to handle a motor before it has cooled down, use a rag or similar article.
- Read and follow the safety code of the Tripoli Rocketry Association (TRA) and comply with all federal, state and local laws in all activities involving high power rockets.

SAVE THE RELOAD KIT PLASTIC BAG FOR THE USED RELOAD PARTS. DISPOSE OF BAG AND PARTS PROPERLY.

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**Chapter 1. Forward Closure Assembly**

1-1. Apply a light coat of Synco™ Super Lube™ or other grease to all threads and all 4 o-rings. This will facilitate assembly and prevents the threads from seizing.

1-2. **Fig. 1:** Chamfer both inner edges of the smoke charge insulator with your fingernail. Assemble the RMS-Plus smoke charge element, smoke charge insulator and smoke charge o-ring as shown. **NOTE:** It is not necessary to tape the smoke charge element or delay insulator, the hot gas seal is provided by the smoke charge o-ring alone.

1-3. **Fig. 2:** Insert the forward smoke charge spacer (1-1/8" O.D. neoprene washer) into the smoke charge cavity until it is seated against the forward end of the cavity. Apply a light film of grease to the inner circumference of the smoke charge cavity (but not the forward end of the cavity).

1-4. **Fig. 3:** Insert the smoke charge assembly shown in Fig. 1 into the smoke charge cavity, o-ring and first, until it is seated against the forward smoke charge spacer. **NOTES:** When using a plugged forward closure, fill the opening in the forward smoke charge spacer with grease prior to installing the smoke charge assembly, and install the smoke charge components in this order: Forward smoke charge spacer, smoke charge o-ring, smoke charge element and smoke charge insulator.

1-5. **Fig. 4:** Using a hobby knife or similar tool, remove the burr (rough, raised edge) from both inside ends of the liner tube. Insert the nozzle into one end of the liner tube until the nozzle flange is seated against the liner.

1-6. **Fig. 5:** Push the liner assembly, open end first, into the motor case until the nozzle protrudes from the case about 1-1/4". **NOTE:** A light coat of grease on the outside surface of the liner will facilitate installation and casing cleanup after motor firing.

1-7. **Fig. 6:** Place the greased aft (1/8" thick X 2" O.D.) o-ring into the groove in the nozzle insert.

1-8. **Fig. 7:** Thread the aft into the motor case by hand until about 1/16" gap remains between the case and the closure. **NOTE:** Final tightening will be done after the other motor components are loaded into the case.

1-9. **Fig. 8:** Place the greased forward seal disk (1/16" thick X 1-7/8" O.D.) o-ring into the groove in the forward seal disk.

1-10. **Fig. 9:** Insert the smaller (o-ring) end of the seal disk into the open end of the liner tube until the seal disk flange is seated against the end of the liner.

1-11. **Fig. 10:** Place the greased forward (1/8" thick X 2" O.D.) o-ring into the case, seated against the forward seal disk.

1-12. **Fig. 11:** With the motor case held in a horizontal position, thread the completed forward closure assembly into the open end of the motor case by hand until it is seated against the case.

1-13. Finish tightening the aft closure by hand until it is seated against the case. **NOTE:** There will be some resistance to threading in the closure during the last 1/32" to 1/16" of travel. It is normal if a slight gap remains between the closure and the case after tightening and the grains rattle slightly inside the liner.

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**Chapter 2. Case Assembly**

2-1. **Fig. 4:** Using a hobby knife or similar tool, remove the burr (rough, raised edge) from both inside ends of the liner tube. Insert the nozzle into one end of the liner tube until the nozzle flange is seated against the liner.

2-2. **Fig. 5:** Push the liner assembly, open end first, into the motor case until the nozzle protrudes from the case about 1-1/4". **NOTE:** A light coat of grease on the outside surface of the liner will facilitate installation and casing cleanup after motor firing.

2-3. **Fig. 6:** Place the greased aft (1/8" thick X 2" O.D.) o-ring into the groove in the nozzle insert.

2-4. **Fig. 7:** Install the aft (larger core) propellant grain into the inner (paper) liner, then insert this assembly into the phenolic liner, seated against the nozzle. **CAUTION:** It is extremely important to place the aft grain in the proper position, or the motor will fail catastrophically.

2-5. **Fig. 8:** Install the 4 forward (smaller core) propellant grains into the liner, seated against the aft grain. **NOTE:** Only two grains are shown in some illustrations for simplicity. The K375NW-P motor uses five (5) total grains.

2-6. **Fig. 9:** Place the greased forward seal disk (1/16" thick X 1-7/8" O.D.) o-ring into the groove in the forward seal disk.

2-7. **Fig. 10:** Place the greased forward seal disk (1/16" thick X 1-7/8" O.D.) o-ring into the groove in the forward seal disk.

2-8. **Fig. 11:** Install the smaller (o-ring) end of the seal disk into the open end of the liner tube until the seal disk flange is seated against the end of the liner.

2-9. **Fig. 12:** Place the greased forward (1/8" thick X 2" O.D.) o-ring into the case, seated against the forward seal disk.

2-10. **Fig. 13:** With the motor case held in a horizontal position, thread the completed forward closure assembly into the open end of the motor case by hand until it is seated against the case.

2-11. **Fig. 14:** Finish tightening the aft closure by hand until it is seated against the case. **NOTE:** There will be some resistance to threading in the closure during the last 1/32" to 1/16" of travel. It is normal if a slight gap remains between the closure and the case after tightening and the grains rattle slightly inside the liner.
Chapter 3. Preparation For Flight

3-1. Fig.-12: Insert the coated end of a FirstFire™, Firestar™ or other igniter through the nozzle throat until it stops against the delay charge element.

3-2. Secure the igniter to the nozzle with a piece of masking tape.

3-3. Install the motor into the rocket’s motor mount tube. Ensure that the motor is securely retained in the rocket by using positive mechanical means to prevent it from being ejected during recovery system deployment.

3-4. Prepare the rocket’s recovery system and then launch the rocket in accordance with the Tripoli Rocketry Association (TRA) Safety Code and National Fire Protection Association (NFPA) Code 1127.

Chapter 4. Post-Recovery Cleanup

NOTE: Perform motor clean-up as soon as possible after motor firing. Propellant and smoke charge residues become difficult to remove after 24 hours and can lead to corrosion of the metal parts. Place the spent motor components in the reload kit plastic bag and dispose of properly.

4-1. After the motor has cooled down, unthread and remove the forward and aft closures.

4-2. Remove the smoke charge assembly components from the forward closure and discard. Using wet wipes or damp paper towels, remove all smoke charge and propellant residue from the closures. WARNING: FAILURE TO COMPLETELY REMOVE SMOKE CHARGE RESIDUE FROM THE INSIDE OF THE FORWARD CLOSURE CAN LEAD TO GAS LEAKAGE ON A SUBSEQUENT FLIGHT AND DAMAGE TO YOUR RMS MOTOR FORWARD CLOSURE AND ROCKET VEHICLE. NOTE: Use of a plugged forward closure will eliminate the possibility of this failure mode.

4-3. Remove the liner from the casing by pushing on either end. Remove the forward seal disk from the liner. Discard the liner, nozzle and forward seal disk o-ring ONLY. Using wet wipes or damp paper towels, wipe the inside of the casing and the forward seal disk to remove all propellant residue. DO NOT DISCARD THE FORWARD SEAL DISK!

4-4. Apply a light coat of grease to all threads and the inside of the motor case. Reassemble metal parts and store motor in a dry place.

Chapter 5. First Aid

For a minor burn, apply a burn ointment. For a severe burn, immerse the burned area in ice water at once and see a physician as quickly as possible. In the unlikely event of oral ingestion of the propellant, induce vomiting and see a physician as quickly as possible. The AeroTech/RCS composite propellant consists primarily of ammonium perchlorate and a rubber-like plastic elastomer.

Chapter 6. Disposal

Damaged or defective reload kits should be returned to RCS.

Chapter 7. Fire Safety

Tests show that the pyrotechnic components of RMS™ reload kits will not explode in fires and normally will not ignite unless subjected to direct flame and then will burn slowly. Use water to fight any fires in which AeroTech RMS™ reload kit pyrotechnic components may become involved. Direct the water at the AeroTech RMS™ reload kit pyrotechnic components to keep them below their 550 deg. F autoignition temperature. Foam and carbon dioxide fire extinguishers will NOT extinguish burning propellants of the type used in RMS™ reload kit pyrotechnic components. Keep reload kit pyrotechnic components away from flames, sources of heat and flammable materials.

Disclaimer and Warranty

NOTE: As we cannot control the storage and use of our products, once sold we cannot assume any responsibility for product storage, transportation or usage. RCS shall not be held responsible for any personal injury or property damage resulting from the handling, storage or use of our product. The buyer assumes all risks and liabilities therefrom and accepts and uses AeroTech/RCS products on these conditions. No warranty either expressed or implied is made regarding AeroTech/RCS products, except for replacement or repair, at RCS’s option, of those products which are proven to be defective in manufacture within one year from the date of original purchase. For repair or replacement under this warranty, please contact RCS. Proof of purchase will be required. Note: Your state may provide additional rights not covered by this warranty.

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www.aerotech-rocketry.com

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K375NW-P (54/2560)

DO NOT OPEN RELOAD KIT UNTIL READY TO USE

 Typical Time-Thrust Curve:

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<tr>
<th>Time in Seconds</th>
<th>Thrust in Pounds</th>
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N = Warp-9, W = White Lightning

K375NW-P RELOAD KIT DATA

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<tr>
<th>Hardware Designation</th>
<th>Performance Designation</th>
<th>Total Impulse (Typical)</th>
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<th>Loaded Motor Weight</th>
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<tr>
<td>RMS™-54/2560</td>
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RMS™ 54/2560 HARDWARE DATA

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<td>22.8&quot;</td>
<td>519 g (1.14 lb)</td>
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NOTE: Motor lengths are measured from end of aft closure to end of forward closure.

NOTE: SALE TO PERSONS UNDER 18 YEARS OF AGE PROHIBITED BY FEDERAL LAW. WARNING-FLAMMABLE: Read Instructions Before Use, KEEP OUT OF REACH OF CHILDREN. FOR USE ONLY BY CERTIFIED HIGH-POWER USERS 18 YEARS OF AGE OR OLDER. DO NOT SMOKE when loading these motors or use in the vicinity of open flames.